Franklin International

Material Safety Data Sheet

Titebond Solvent Based FRP Adhesive

1. Product and company identification

CAS # : Mixture

Address : Franklin International

2020 Bruck Street Columbus OH 43207

Contact person : Franklin Technical Services

Telephone : (800) 877-4583 **In case of emergency** : Franklin Security (614) 445-1300

Reference number : 3103
Product code : 3227
Date of revision : 3/2/2012.
Print date : 4/13/2012.

Chemtrec (24 Hour) : (800) 424 - 9300 **Chemtrec International** : (703) 527 - 3887

Product use : Adhesive

Solvent Based

2. Hazards identification

Emergency overview

Physical state : Liquid. [Paste.]

Color : Beige.

Odor : Solvent(s) [Slight]

Signal word : DANGER!

Hazard statements : EXTREMELY FLAMMABLE LIQUID AND VAPOR. FLAMMABLE. VAPOR MAY

CAUSE FLASH FIRE. HARMFUL IF INHALED. CAUSES RESPIRATORY TRACT,

EYE AND SKIN IRRITATION. MAY BE HARMFUL IF SWALLOWED.

Precautionary measures: Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Avoid

contact with eyes, skin and clothing. Keep away from heat, sparks and flame. Keep

container tightly closed. Wash thoroughly after handling.

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard

(29 CFR 1910.1200).

Routes of entry : Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Inhalation : Toxic by inhalation. Irritating to respiratory system.

Ingestion: Harmful if swallowed.Skin: Irritating to skin.

Eyes : Severely irritating to eyes. Risk of serious damage to eyes.

Potential chronic health effects

Chronic effects : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis.

Carcinogenicity : No known significant effects or critical hazards.

3. Composition/information on ingredients

United States

Name	CAS number	%
	110-54-3 64742-52-5	10 - 25 5 - 10

Canada

Name	CAS number	%
n-hexane Distillates (petroleum), hydrotreated heavy naphthenic	110-54-3 64742-52-5	10 - 25 5 - 10

Mexico

					Classification			ation
Name	CAS number	UN number	%	IDLH	Н	F	R	Special
n-hexane Distillates (petroleum), hydrotreated heavy naphthenic	110-54-3 64742-52-5	UN1993 Not available.	10 - 25 5 - 10	1100 ppm 2500 mg/m³	1 2	3	0	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

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: Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.

Skin contact

: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.

Inhalation

: Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.

Ingestion

: Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Notes to physician

: No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5. Fire-fighting measures

Flammability of the product : Extremely flammable liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Extinguishing media

Suitable : Use dry chemical, CO₂, water spray (fog) or foam.

Not suitable : Do not use water jet.

5. Fire-fighting measures

Special exposure hazards

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

Personal precautions

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Absorb with an inert material.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7. Handling and storage

Handling

Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Storage

: Do not store above the following temperature: 43.333°C (110°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure controls/personal protection

United States

Ingredient	Exposure limits
n-hexane	OSHA PEL 1989 (United States, 3/1989). TWA: 50 ppm 8 hour(s). TWA: 180 mg/m³ 8 hour(s). NIOSH REL (United States, 6/2009). TWA: 50 ppm 10 hour(s). TWA: 180 mg/m³ 10 hour(s). ACGIH TLV (United States, 2/2010). Absorbed through skin. TWA: 50 ppm 8 hour(s). OSHA PEL (United States, 6/2010). TWA: 500 ppm 8 hour(s). TWA: 1800 mg/m³ 8 hour(s).
Distillates (petroleum), hydrotreated heavy naphthenic	ACGIH TLV (United States, 2/2010). TWA: 5 mg/m³ 8 hour(s). Form: Inhalable fraction NIOSH REL (United States, 6/2009). TWA: 5 mg/m³ 10 hour(s). Form: Mist STEL: 10 mg/m³ 15 minute(s). Form: Mist OSHA PEL (United States, 6/2010). TWA: 5 mg/m³ 8 hour(s).

Canada

Occupational exposure limits		TWA (8 hours)		STEL (15 mins)		Ceiling					
Ingredient	List name	ppm	mg/m³	Other	ppm	mg/m³	Other	ppm	mg/m³	Other	Notations
n-hexane Distillates (petroleum), hydrotreated	US ACGIH 2/2010 AB 4/2009 BC 9/2010 ON 7/2010 QC 6/2008 US ACGIH 2/2010	50 50 20 50 50	- 176 - - 176 5	- - - -	- - - -	- - - -	- - - -	- - - -	- - - -	-	[1] [1] [1] [1] [1] [a]
heavy naphthenic	ON 7/2010 QC 6/2008	- -	5 5	- -	-	10 10	- -	- -	- -	 - -	[b] [b]

[1]Absorbed through skin.

Form: [a]Inhalable fraction [b]mist

Mexico

Occupational exposure limits

Ingredient	Exposure limits
n-hexane	NOM-010-STPS (Mexico, 9/2000).
	LMPE-PPT: 50 ppm 8 hour(s). LMPE-PPT: 176 mg/m³ 8 hour(s).
Distillates (petroleum), hydrotreated heavy naphthenic	NOM-010-STPS (Mexico, 9/2000). LMPE-PPT: 5 mg/m³ 8 hour(s). Form: mist LMPE-CT: 10 mg/m³ 15 minute(s). Form: mist

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

Engineering measures

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

8. Exposure controls/personal protection

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Respiratory

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eyes

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or

Skin

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

9. Physical and chemical properties

Physical state

: Liquid. [Paste.]

Flash point

: Closed cup: <-17.778°C (<-0.0004°F) [Setaflash.]

Flammable limits

: Lower: 1.2%

Upper: 7.5%

Color Odor

: Beige.

Boiling/condensation point

: Solvent(s) [Slight] : 61.667°C (143°F)

Relative density

Volatility

: 20.39% (w/w)

VOC (less water, less

exempt solvents)

: 247 g/l

Solubility

: Insoluble in the following materials: cold water and hot water.

10. Stability and reactivity

Chemical stability

: The product is stable.

Conditions to avoid

: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatible materials

: Highly reactive or incompatible with the following materials: oxidizing materials

Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Hazardous polymerization

: Under normal conditions of storage and use, hazardous polymerization will not occur.

Incompatibility

: Reactive or incompatible with the following materials: oxidizing materials, acids and alkalis.

Conditions of reactivity

: Highly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge.

4/13/2012. 3227 5/12

11. Toxicological information

United States

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
n-hexane Distillates (petroleum), hydrotreated heavy naphthenic	LC50 Inhalation Gas. LD50 Oral LD50 Oral		48000 ppm 15840 mg/kg >5000 mg/kg	4 hours - -

Chronic toxicity

No known significant effects or critical hazards.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
n-hexane Distillates (petroleum), hydrotreated heavy naphthenic	Eyes - Mild irritant Skin - Severe irritant	Rabbit Rabbit	-	10 milligrams 500 milligrams	-

Conclusion/Summary

Skin : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis.

Eyes : Severely irritating to eyes.

Respiratory : High vapor concentrations can cause headaches, dizziness, drowsiness and nausea and

may lead to unconsciousness.

Sensitizer

No known significant effects or critical hazards.

Carcinogenicity

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
Distillates (petroleum), hydrotreated heavy naphthenic	A4	-	-	-	-	-

Mutagenicity

No known significant effects or critical hazards.

Teratogenicity

No known significant effects or critical hazards.

Reproductive toxicity

No known significant effects or critical hazards.

Canada

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
n-hexane Distillates (petroleum), hydrotreated heavy	LC50 Inhalation Gas. LD50 Oral LD50 Oral	Rat Rat Rat	48000 ppm 15840 mg/kg >5000 mg/kg	4 hours - -
naphthenic				

Chronic toxicity

No known significant effects or critical hazards.

Irritation/Corrosion

11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
	Eyes - Mild irritant Skin - Severe irritant	Rabbit Rabbit	-	10 milligrams 500 milligrams	-

Conclusion/Summary

Skin : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis.

Eyes : Severely irritating to eyes.

Respiratory : High vapor concentrations can cause headaches, dizziness, drowsiness and nausea

and may lead to unconsciousness.

Sensitizer

No known significant effects or critical hazards.

Carcinogenicity

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
Distillates (petroleum), hydrotreated heavy naphthenic	A4	-	-	-	-	_

Mutagenicity

No known significant effects or critical hazards.

Teratogenicity

No known significant effects or critical hazards.

Reproductive toxicity

No known significant effects or critical hazards.

Mexico

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
n-hexane Distillates (petroleum), hydrotreated heavy naphthenic	LC50 Inhalation Gas.	Rat	48000 ppm	4 hours
	LD50 Oral	Rat	15840 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Chronic toxicity

No known significant effects or critical hazards.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
	Eyes - Mild irritant Skin - Severe irritant	Rabbit Rabbit	-	10 milligrams 500 milligrams	-

Conclusion/Summary

Skin: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis.

Eyes : Severely irritating to eyes.

Respiratory: High vapor concentrations can cause headaches, dizziness, drowsiness and nausea

and may lead to unconsciousness.

Sensitizer

No known significant effects or critical hazards.

11. Toxicological information

Carcinogenicity

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
Distillates (petroleum), hydrotreated heavy naphthenic	A4	-	-	_	-	-

Mutagenicity

No known significant effects or critical hazards.

Teratogenicity

No known significant effects or critical hazards.

Reproductive toxicity

No known significant effects or critical hazards.

12. Ecological information

Ecotoxicity

: No known significant effects or critical hazards.

United States

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
n-hexane	Acute LC50 2500 to 2980 ug/L Fresh water	Fish - Pimephales promelas - 31 days - 20.4 mm - 0.123 g	96 hours

Persistence/degradability

No known significant effects or critical hazards.

Canada

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
n-hexane	Acute LC50 2500 to 2980 ug/L Fresh water	Fish - Pimephales promelas - 31 days - 20.4 mm - 0.123 g	96 hours

Persistence/degradability

No known significant effects or critical hazards.

Mexico

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
n-hexane	Acute LC50 2500 to 2980 ug/L Fresh water	Fish - Pimephales promelas - 31 days - 20.4 mm - 0.123 g	96 hours

Persistence/degradability

No known significant effects or critical hazards.

13. Disposal considerations

Waste disposal

: The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues.

13. Disposal considerations

Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	1133	ADHESIVES, containing flammable liquid	3	III	RAMMAGLUMIN 3	-
TDG Classification	1133	ADHESIVES, containing flammable liquid	3	III	<u>₹</u>	-
Mexico Classification	1133	ADHESIVES, containing flammable liquid	3	III	<u>₹</u>	-
ADR/RID Class	1133	ADHESIVES, containing flammable liquid	3	III	<u>₩</u>	-
IMDG Class	1133	ADHESIVES, containing flammable liquid	3	III	<u>₹</u>	-
IATA-DGR Class	1133	ADHESIVES, containing flammable liquid	3	III	<u>₹</u>	-

PG*: Packing group

15. Regulatory information

United States

HCS Classification : Flammable liquid

Toxic material Irritating material

U.S. Federal regulations

TSCA 8(a) PAIR: naphthalene

TSCA 8(a) IUR Exempt/Partial exemption: Not determined

Commerce control list precursor: 2-diethylaminoethanol

United States inventory (TSCA 8b): All components are listed or exempted.

15. Regulatory information

SARA 302/304/311/312 extremely hazardous substances: No products were found. SARA 302/304 emergency planning and notification: No products were found.

SARA 302/304/311/312 hazardous chemicals: n-hexane

SARA 311/312 MSDS distribution - chemical inventory - hazard identification: Titebond Solvent Based FRP Adhesive: Fire hazard, Immediate (acute) health hazard,

Delayed (chronic) health hazard

Clean Air Act Section

112(b) Hazardous Air **Pollutants (HAPs)**

: Listed

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602 : Not listed

Class II Substances

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals

: Not listed

(Essential Chemicals)

SARA 313

	Product name	CAS number	Concentration
Form R - Reporting requirements	n-hexane	110-54-3	10 - 25
Supplier notification	n-hexane	110-54-3	10 - 25

SARA 313 notifications must not be detached from the MSDS and any copying and redistribution of the MSDS shall include copying and redistribution of the notice attached to copies of the MSDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: HEXANE **New York** : The following components are listed: Hexane

: The following components are listed: n-HEXANE; HEXANE; MINERAL OIL **New Jersey**

(UNTREATED and MILDLY TREATED)

Pennsylvania : The following components are listed: HEXANE

Canada

WHMIS (Canada) : Class B-2: Flammable liquid

> Class D-2A: Material causing other toxic effects (Very toxic). Class D-2B: Material causing other toxic effects (Toxic).

Canadian lists

Canadian NPRI : The following components are listed: n-Hexane

CEPA Toxic substances : None of the components are listed.

Canada inventory : Not determined.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

Mexico

Classification



International regulations

15. Regulatory information

International lists : Australia inventory (AICS): Not determined.

China inventory (IECSC): Not determined.

Japan inventory: Not determined. Korea inventory: Not determined.

New Zealand Inventory of Chemicals (NZIoC): Not determined.

Philippines inventory (PICCS): Not determined.

Chemical Weapons

Convention List Schedule I

Chemicals

Chemical Weapons Convention List Schedule

II Chemicals

: Not listed

: Not listed

Chemical Weapons

Convention List Schedule

III Chemicals

: Not listed

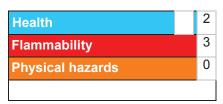
16. Other information

Label requirements : EXTREMELY FLAMMABLE LIQUID AND VAPOR. FLAMMABLE. VAPOR MAY

CAUSE FLASH FIRE. HARMFUL IF INHALED. CAUSES RESPIRATORY TRACT,

EYE AND SKIN IRRITATION. MAY BE HARMFUL IF SWALLOWED.

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)



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: 4/13/2012. Date of printing : 3/2/2012. Date of issue : 2/15/2012. Date of previous issue

Version : 2

16. Other information

▼ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.